CITIZEN

Galvanometer Optical Scanner



CITIZEN CHIBA PRECISION CO., LTD.

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Galvanometer Optical Scanner & Driver



■ Galvanometer Optical Scanner (also called as galvo scanner / galvano motor / galvanometer mirror scanner) is the motor with high precision position sensor which detects position to adjust the scan angle of the mirror reflecting laser beam. It has a variety of applications in combination with laser beam, such as laser marker, confocal microscopes, and LiDAR.

Features

- Fast response / Low inertia / High torque
- High linearity and positioning accuracy
- Superior temperature characteristics and minimal humidity effect

Examples of Application

- Laser marking
- Laser microscope
- Image capturing
- Laser drilling, trimming and cutting
- Non-contact sensoring and measuring
- High speed printing

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Scanner Selection

Models	Laser Beam Diameter (mm)			Method to Fix				
Models	φ 3	φ 5	φ 7.5	φ 10	φ 15	φ 20	φ 30	*Mirror Assembly
GVM-0930S	•	0						
GVM-0930L	•	0						Fixed to shaft by adhesive
GVM-1445S		•	0					Tixed to share by duriesive
GVM-1445L			•	0				
GVM-2260				•				
GVM-2280				0	•			Fixed to shaft by screws
GVM-2510						•	0	

Recommended

Model Number

GVM-1445S- 0000M-**

Scanner Type

0930S / 0930L 1445S / 1445L 2260 / 2280 / 2510

Scanning Angle (Mechanical Angle)

$0:\pm10^{\circ}$	Bumpers set for $\pm 10^{\circ}$	scanning
1:±15°	Bumpers set for $\pm 15^{\circ}$	scanning
$2:\pm20^{\circ}$	Bumpers set for $\pm 20^{\circ}$	scanning
C: Custom	Bumpers set for custor	nized angle

Cable Length

0 : GVM-0930, GVM-1445 / Connectors are placed on board

1:500mm

2:1000mm

3:2000mm

4:3000mm

C: Custom / Customized cable length

Form of the Top Shaft

0: Straight (GVM-2260, GVM-2280 and GVM-2510 are all 0)

1: With Mirror Holder (GVM-0930 S/L and GVM-1445 S/L are all 1)

C: Custom / Customized Shaft

Registered Custom Number

No Number: Standard Product *It is only used for customized products

With or Without Mirror

0: Without mirror M: With mirror

Mirror Angle Against Cable

 $0:0^{\circ}$ (It is also 0 when without mirror)

 $1:+45^{\circ}$ $+45^{\circ}$ to connector $2:-45^{\circ}$ -45° to connector $3:-90^{\circ}$ -90° to connector $4:+90^{\circ}$ $+90^{\circ}$ to connector $5:+180^{\circ}$ $+180^{\circ}$ to connector $6:-135^{\circ}$ -135° to connector $7:+135^{\circ}$ $+135^{\circ}$ to connector C: Custom Customized Shaft

(Please see page 14 for more details.)

Available

^{*}Mirror Assembly: combination of a galvano mirror and a mirror holder

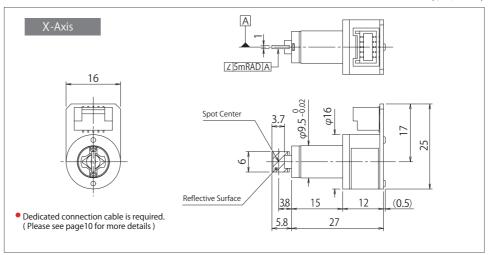
Scanner

■ GVM-0930S

■ This drawing indicates the combination of GM7 mirror assembly

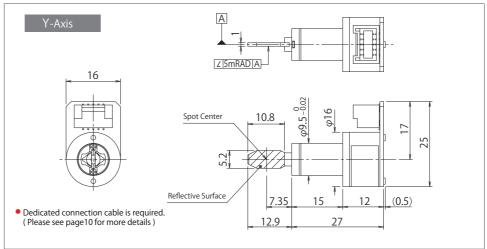
(Unit: mm)





■ Connector Pin Sequence

SM10B-2	SM10B-ZPDSS-TF (J.S.T.)			
Pin No.	Function			
1	A			
2	В			
3	PD COM			
4	AGC RETURN			
5	AGC IN			
6	SHIELD			
7	SHIELD			
8	SHIELD			
9	 MOTOR WINDING 			
10	+ MOTOR WINDING			



Items	Unit	GVM-0930S
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	0.012
Coil Resistance	Ω	2.5 ± 10%
Coil Inductance	mH	0.054 ± 10%
Torque Constant	mN·m/ A	1.28 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.0224 ± 10%
Peak Current	A	9
Maximum Coil Temperature	°C	110
Weight	g	15

D t - l- :1:t			
Repeatability		μ rad	8
Non-Linearity (±10°)		%	0.1 (Maximum)
Offset Drift		μ rad/ °C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Respons	e Time	μsec	*Please see the cautions below
Outrout Ciamal	Common Mode	μΑ	421
Output Signal	Differential Mode	μ A/ deg	14.1
Input Signal		mA	30

- ${}^*\textit{The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.}\\$
- * All angles shown are in mechanical angles.

 * We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for more details.

 (Some combinations may not be available.)

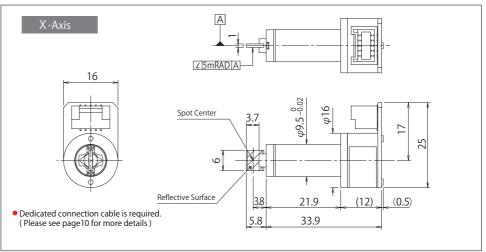
Scanner

GVM-0930L

■ This drawing indicates the combination of GM7 mirror assembly

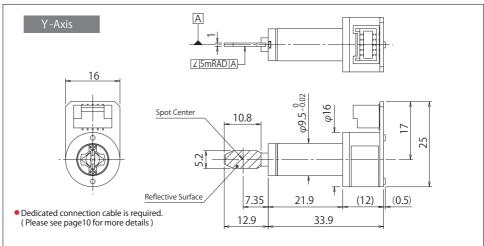
(Unit: mm)





Connector Pin Sequence

SM10B-ZPDSS-TF (J.S.T.)				
Pin No.	Function			
1	A			
2	В			
3	PD COM			
4	AGC RETURN			
5	AGC IN			
6	SHIELD			
7	SHIELD			
8	SHIELD			
9	- MOTOR WINDING			
10	+ MOTOR WINDING			



Items	Unit	GVM-0930L
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	0.016
Coil Resistance	Ω	1.9 ± 10%
Coil Inductance	mH	0.052 ± 10%
Torque Constant	mN∙m/A	1.9 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.0338 ± 10%
Peak Current	А	10
Maximum Coil Temperature	°C	110
Weight	g	18

Repeatability		μ rad	8
Non-Linearity (±10°)		%	0.1 (Maximum)
Offset Drift		μrad/°C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Respons	e Time	μsec	*Please see the cautions below
Outmut Cianal	Common Mode	μΑ	421
Output Signal	Differential Mode	μA/ deg	14.1
Input Signal		mA	30

^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

* All angles shown are in mechanical angles.

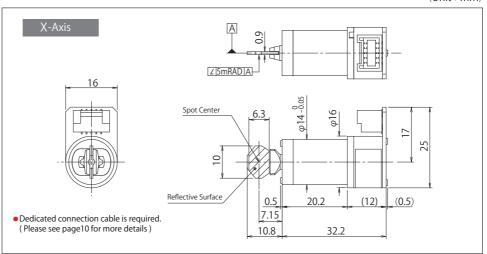
* We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for more details. (Some combinations may not be available).

■ GVM-1445S

■ This drawing indicates the combination of GM0 mirror assembly

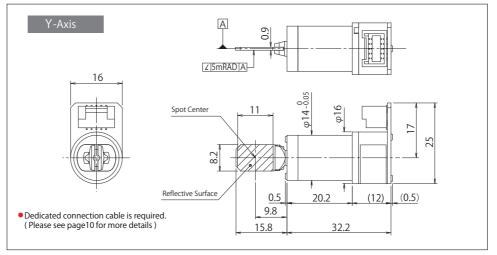
(Unit: mm)





■ Connector Pin Sequence

SM10B-ZPDSS-TF (J.S.T.)				
Pin No.	Function			
1	A			
2	В			
3	PD COM			
4	AGC RETURN			
5	AGC IN			
6	SHIELD			
7	SHIELD			
8	SHIELD			
9	 MOTOR WINDING 			
10	+ MOTOR WINDING			



Specifications

Items	Unit	GVM -1445S
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	0.059
Coil Resistance	Ω	1.8 ± 10%
Coil Inductane	mH	0.057 ± 10%
Torque Constant	mN·m/ A	2.8 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.049 ± 10%
Peak Current	A	12
Maximum Coil Temperature	°C	110
Weight	g	28

Repeatability		μrad	8	
Non-Linearity (±10°)		%	0.1 (Maximum)	
Offset Drift		μ rad/ °C	10 (Maximum)	
Gain Drift		ppm/°C	50 (Maximum)	
Step Response	e Time	μsec	*Please see the caution below	
Output Signal	Common Mode	μΑ	421	
Differrential Mode		μ A/ deg	14.1	
Input Signal		mA	30	

^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

* All angles shown are mechanical angles.

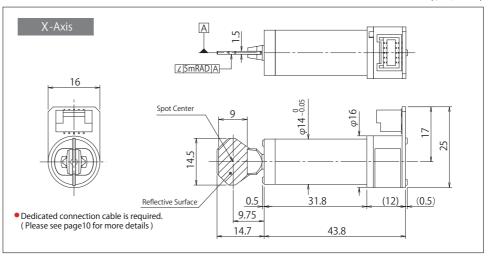
^{*} We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for details. (Some combinations may not be available.)

■ GVM-1445L

■ This drawing indicates the combination of GM1 mirror assembly

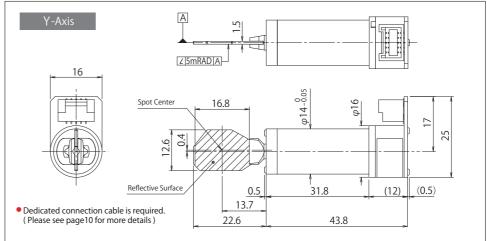
(Unit: mm)





■ Connector Pin Sequence

SM10B-ZPDSS-TF (J.S.T.)	
Pin No.	Function
1	A
2	В
3	PD COM
4	AGC RETURN
5	AGC IN
6	SHIELD
7	SHIELD
8	SHIELD
9	 MOTOR WINDING
10	+ MOTOR WINDING



Items	Unit	GVM - 1445L
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	0.095
Coil Resistance	Ω	1.6 ± 10%
Coil Inductance	mH	0.1 ± 10%
Torque Constant	mN·m/ A	5.04 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.088 ± 10%
Peak Current	A	12
Maximum Coil Temperature	°C	110
Weight	g	40

Repeatability		μ rad	8
Non-Linearity (±10°)		%	0.1 (Maximum)
Offset Drift		μ rad/ °C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Respons	e Time	μsec	*Please see the caution below
0	Common Mode	μΑ	421
Output Signal	Differential Mode	μ A/ deg	14.1
Input Signal		mA	30

^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

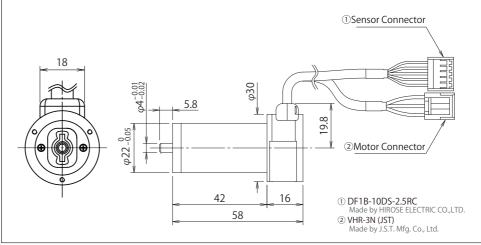
^{*} All angles shown are mechanical angles.

* We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for details. (Some combinations may not be available.)

■ GVM-2260

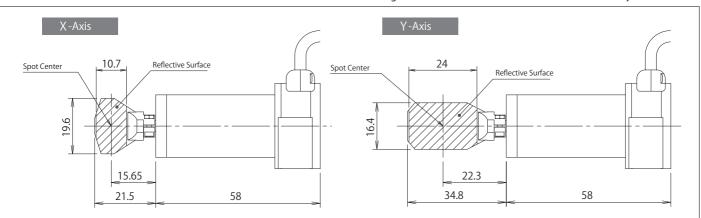






■ Mirror + Scanner

■ This drawing indicates the combination of GM2 mirror assembly



Items	Unit	GVM - 2260
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g∙cm²	0.52
Coil Resistance	Ω	1.1 ± 10%
Coil Inductance	mH	0.1 ± 10%
Torque Constant	mN·m/ A	8 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.14 ± 10%
Peak Current	A	21.8
Maximum Coil Temperature	°C	110
Weight	g	155

Repeatability		μrad	8
Non-Linearity	(±10°)	%	0.1 (Maximum)
Offset Drift		μ rad/ ° C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Respons	e Time	μsec	*Please see the caution below
Output Cianal	Common Mode	μΑ	421
Output Signal	Differential Mode	μ A/ deg	14.1
		F	1

^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

^{*} The values of the specification are based on the commission of the mirror size and the scanner. Please contact our sales representatives for details.

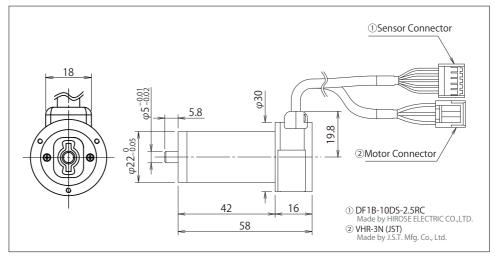
* We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for details.

(Some combinations may not be available.)

■ GVM-2280

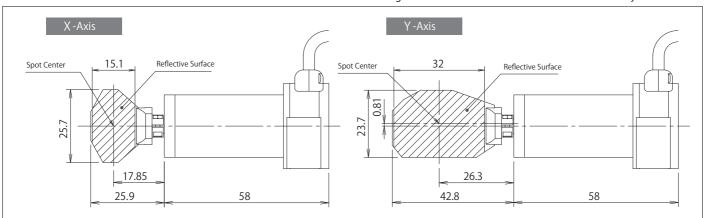
(Unit: mm)





■ Mirror + Scanner

■ This drawing indicates the combination of GM4 mirror assembly



Items	Unit	GVM - 2280
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	1.2
Coil Resistance	Ω	1.2 ± 10%
Coil Inductance	mH	0.19 ± 10%
Torque Constant	mN·m/ A	15 ± 10%
Back EMF Voltage	mV/ deg/ s	0.25 ± 10%
Peak Current	A	20
Maximum Coil Temperature	°C	110
Weight	g	170
Repeatability	μrad	8

Repeatability		μ rad	8
Non-Linearity (±10°)		%	0.1 (Maximum)
Offset Drift		μ rad/ °C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Respons	e Time	μsec	*Please see the caution below
Output Cianal	Common Mode	μΑ	421
Output Signal	Differential Mode	μ A/ deg	14.1
Input Signal		mA	30

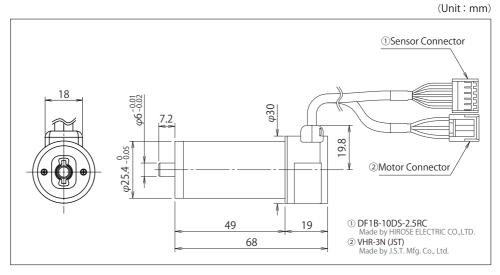
^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

^{*} All angles shown are mechanical angles.

* We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for details. (Some combinations may not be available).

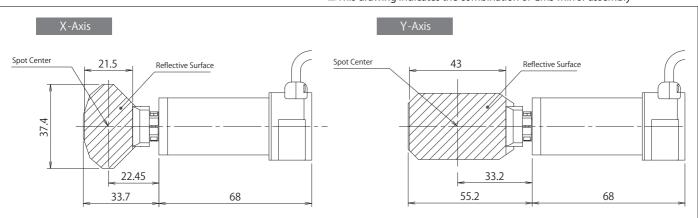
■ GVM-2510





■ Mirror + Scanner

■ This drawing indicates the combination of GM5 mirror assembly



Specifications

Items	Unit	GVM -2510
Maximum Scan Angle (Mechanical Angle)	deg mech.	± 20
Rotor Inertia	g·cm²	5.6
Coil Resistance	Ω	1.0 ± 10%
Coil Inductance	mH	0.3 ± 10%
Torque Constant	mN∙m/ A	32 ± 10%
Back EMF Voltage	mV/ deg/ sec	0.56 ± 10%
Peak Current	A	18.4
Maximum Coil Temperature	°C	110
Weight	g	220

Repeatability		μrad	8
Non-Linearity	(±10°)	%	0.1 (Maximum)
Offset Drift		μ rad/ ° C	10 (Maximum)
Gain Drift		ppm/°C	50 (Maximum)
Step Response	e Time	μsec	*Please see the caution below
Output Signal	Common Mode	μΑ	421
Output Signal	Differential Mode	μ A/ deg	14.1
Input Signal		mA	30

^{*} The values of the specification are based on the combination of Citizen Chiba Precision Servo Driver and Mirror.

* All angles shown are mechanical angles.

^{*} We can provide the data including step response time by preferred combination of the mirror size and the scanner. Please contact our sales representatives for details. (Some combinations may not be available)

GVM-2260/ GVM-2280/ GVM-2510 / Connector Pin Sequence

Sensor Connector

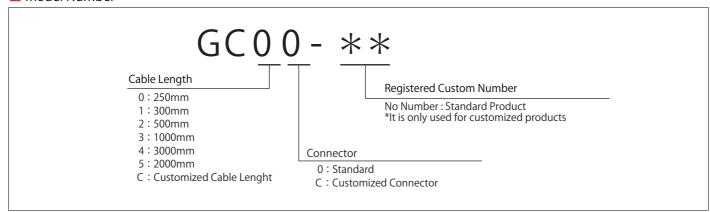
DF1B-10DS-2.5RC (HIROSE)		
Pin No.	Function	
1	A	
2	В	
3	PD COM	
4	AGC RETURN	
5	AGC IN	
6	NC	
7	SHIELD	
8	NC	
9	NC	
10	NC	

■Motor Connector

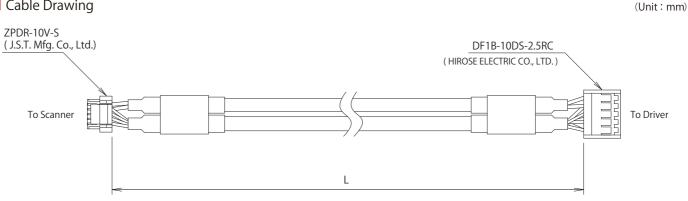
VHR-3N (J.S.T.)		
Pin No.	Function	
1	Frame Ground	
2	— Motor Winding	
3	+ Motor Winding	

GVM-0930/ GVM-1445 / Dedicated Connection Cable

Model Number



Cable Drawing



Model	Length L (mm)
GC00	250
GC10	300
GC20	500
GC30	1000
GC40	3000
GC50	2000

Connector Pin Sequence

DF1B-10DS-2.5RC				
Function				
А				
В				
PD COM				
AGC RETURN				
AGC IN				
NC				
SHIELD				
SHIELD				
 MOTOR WINDING 				
+ MOTOR WINDING				

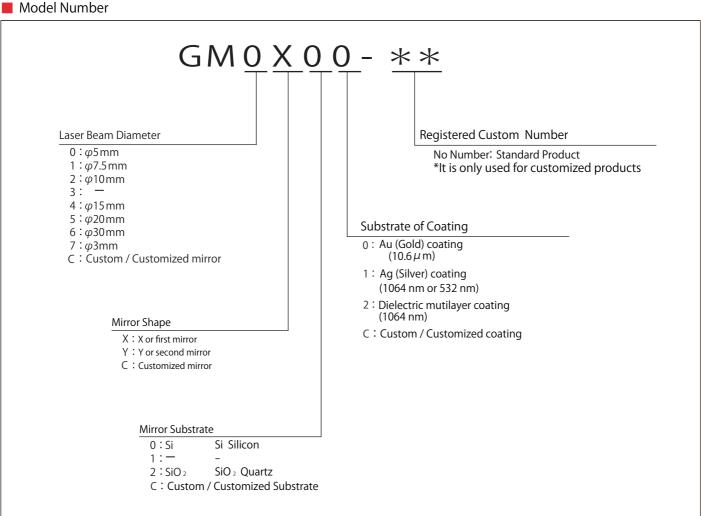
Mirror

■ Mirror Selection

Α 4:	Collegenera	C:	(C:I:)
Murror	Substrate:	` N I	Siliconi

Mirror Model		GM0	GM1	GM2	GM4	GM5	GM6	GM7
Laser Be	am Diameter (mm)	φ5	φ 7.5	φ 10	φ 15	φ 20	φ 30	φ 3
	GVM-0930S	0						•
	GVM-0930L	0						•
	GVM-1445S	•	0					
Scanner	GVM-1445L		•	0				
	GVM-2260			•				
	GVM-2280			0	•			
	GVM-2510					•	0	
Holder Type	Fixed to shaft by adhesive			* 🗆				
Holdel Type	Fixed to shaft by screws							
Mirror Assembly	X - Axis	0.012	0.072	0.35	1.1	5.7	35	0.0054
Inertia (g·cm²)	Y - Axis	0.016	0.098	0.45	1.9	7.8	50	0.0059

Recommended



Available

 $[\]times$ If combining GVM-1445L with φ 10 mirror, the mirror holder will be fixed to the shaft by adhesive.

Mirror

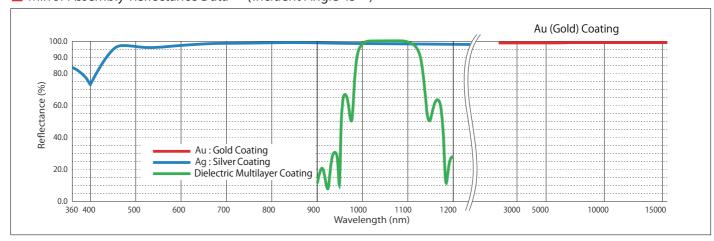
■ Mirror Substrate / Recommended Coating

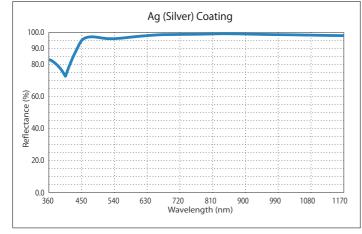
Mirror Model	Laser Beam Diameter	Mirror Substrate	Recommended Coating
GM0	φ 5	Si (Silicon)	Ag (Silver) Coating
GM1	φ 7.5	Si (Silicon)	Au (Gold)/ Ag (Silver) Coating
CM2	o 10	Si (Silicon)	Au (Gold)/ Ag (Silver) Coating
GIVI 2	GM 2 φ 10 Signature		Dielectric Multilayer Coating (For YAG 1064nm)
CMA	CM 4 15		Au (Gold)/ Ag (Silver) Coating
GM4	φ 15	SiO ₂ (Quartz)	Dielectric Multilayer Coating (For YAG 1064nm)
CME	a 20	Si (Silicon)	Au (Gold) Coating
GM 5	GM 5 φ 20 Si		Dielectric Multilayer Coating (For YAG 1064nm)
CNAC	C11.6 20		Au (Gold) Coating
GM6	φ 30	SiO ₂ (Quartz)	Dielectric Multilayer Coating (For YAG 1064nm)
GM7	φ3	SiO ₂ (Quartz)	Ag (Silver) Coating

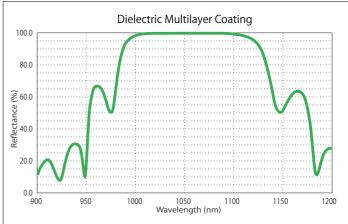
■ You can select the coating depending on the laser beam wavelength.

- Au (Gold) Coating : Mainly for CO_2 laser (wavelength 10.6 μ m)
- Ag (Silver) Coating: Mainly for visible ray laser (wavelength: 532nm, 1064nm etc.)
- Dielectric Multilayer Coating: Mainly for maximum reflectance with YAG laser (wavelength: 1064nm etc.)

Mirror Assembly-Reflectance Data (Incident Angle 45°)







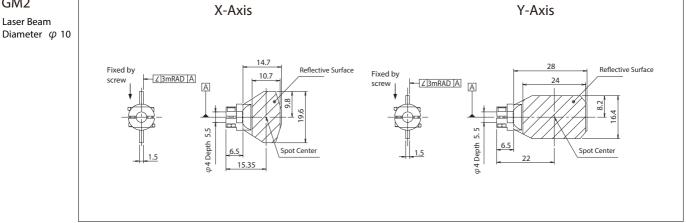
^{*}The coating layer of the Dielectric Multilayer Coating differs depending on the wavelength used

Mirror

Mirror Assembly Drawing

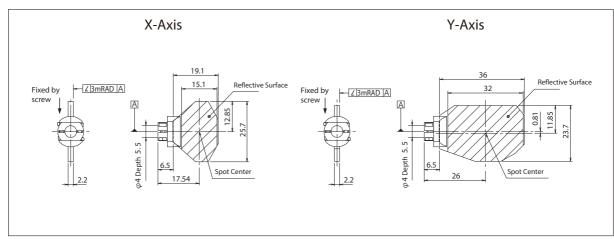
*Please see page 5 for GM0 / page 6 for GM1 / page 3 or 4 for GM7

GM2 Laser Beam

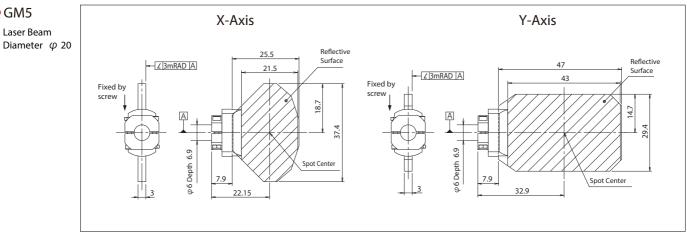


GM4

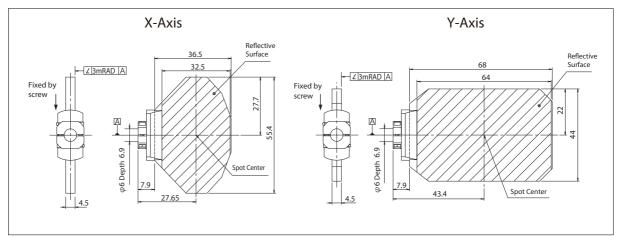
Laser Beam Diameter ϕ 15



GM5 Laser Beam



GM6 Laser Beam Diameter ϕ 30

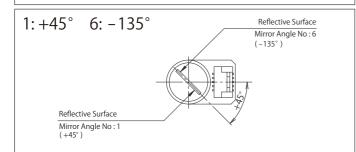


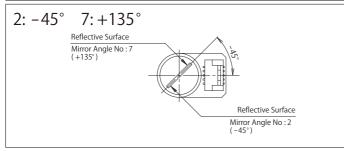
Mirror

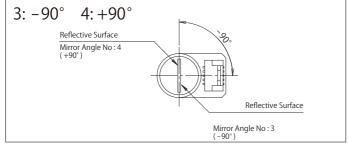
Mirror Mounting Angle

GVM-0930 / GVM-1445

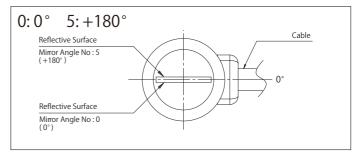
0:0° 5:+180° Connector Reflective Surface Mirror Angle No : 5 $(+180^{\circ})$ Reflective Surface Mirror Angle No : 0

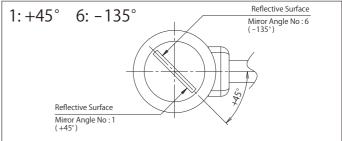


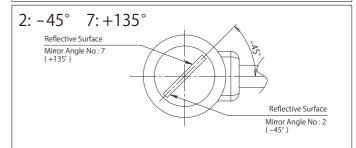


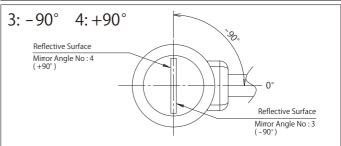


GVM-2260 / GVM-2280 / GVM-2510









^{*}The above mirrors are designed with a mechanical angle🗠 fil 0 ° for each laser diameter. If you would like to use it at an angle more than \pm 10 °, please contact our sales representatives.

GVM-1445S- 0000M-**

Scanner Type 0930S / 0930L 1445S / 1445L 2260 / 2280 / 2510 Scanning Angle (Mechanical Angle) 0:±10° Bumpers set for $\pm 10^{\circ}$ scanning Bumpers set for $\pm 15^{\circ}$ scanning 1: ±15° Bumpers set for ±20° scanning C: Custom Bumpers set for customized angle Cable Length 0: GVM-0930, GVM-1445 / Connectors are placed on board 500mm

2:1000mm

3:2000mm

4:3000mm

C: Custom Customized cable length

Form of the Top of the Shaft

0 : Straight (GVM-2260, GVM-2280 and GVM-2510 are all 0) 1 : With Mirror Holder (GVM-0930 S/L and GVM-1445 S/L are all 1)

C: Custom / Customized Shaft

Registered Custom Number

No Number: Standard Product *It is only used for customized products

With or Without Mirror

0: Without mirror M: With mirror

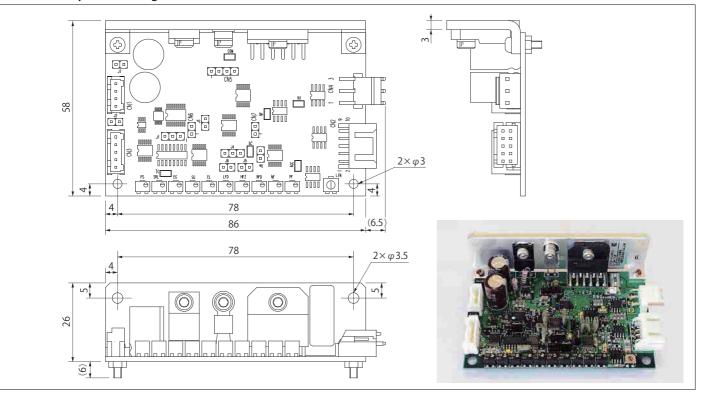
Mirror Angle Against Cable

 $0 \div 0^{\circ}$ (It is also 0 when without mirror) 1:+45° +45° to connector – 45° to connector 2:-45° 3:-90° - 90° to connector $+\,90^{\,\circ}$ to connector 4:+90° 5:+180° + 180° to connector - 135° to connector 6:-135° $7:+135^{\circ}$ + 135° to connector C: Custom Customized Shaft

GVD0

External Layout Drawing

(Unit: mm)



Specifications

Model		GVD0 - ***** - **
	Power Voltage	± 15V or ± 24V
Power	Maximum Operating Current	2.5A RMS
	Peak Current	10A
Command Cianal Innut	Voltage (Differential)	±3V/±5V/±10V
Command Signal Input	Input Impedance	$20k\Omega$ (At differential input)
Monitor Output	Position Output	$\pm 1.5 \text{V} / \pm 2.5 \text{V} / \pm 5 \text{V}$
	Input Signal	Servo ON
	Output Signal	Ready
Function		Over heating
runction	Protection	Over positioning
	Protection	Over current
		Sensor error
Ambient Temperature Range		0°C to +50°C
Dimension		93 x 57.5 x 31 mm
Weight		60g (with heat sink)

Our Galvanometer Optical Scanner Servo Drivers (GVD Series) have two options in control system: P Control and PI Control Systems. Please read the following description of the control systems and select one according to the application.

P Control

This control will output signal which is proportional to the differential by comparing position feedback and command signal. The scanner responds fast and settles position quickly because servo closed loop band becomes high by not integrate the time. In case of distortion or friction, a position error may occur against the command.

PI Control:

This control will output signal which is proportional to the differential by comparing position feedback and command signal, and integrate the time of differential. Therefore, it is possible to maintain a stationary state (a state with extremely small position error) regardless of distortion or friction.

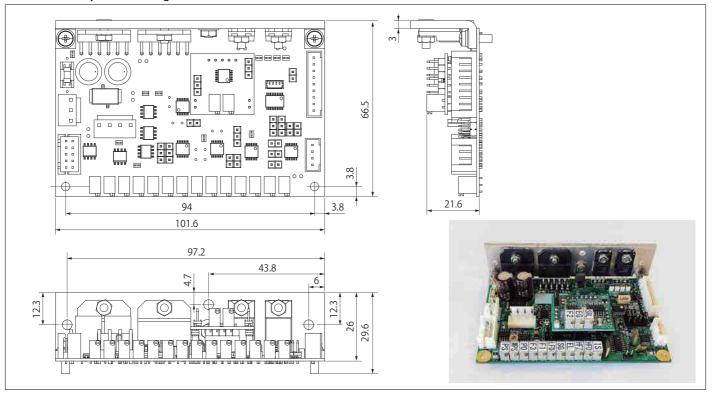
This integration provides very high position repeatability.

Please select P Control if you are focusing on high speed of settling time, or PI control for high position repeatability.

GVD1

External Layout Drawing

(Unit: mm)



Specifications

	Model	GVD1 - ***** - **
	Power Voltage	±15V or ±18V to ±30V
Power	Maximum Operating Current	5.0A RMS
	Peak Current	11.5A
Command Cianal Innut	Voltage (Differential)	$\pm 3V / \pm 5V / \pm 10V$
Command Signal Input	Input Impedance	$20k\Omega$ (At differential input)
Monitor Output	Position Output	$\pm 1.5 \text{V} / \pm 2.5 \text{V} / \pm 5 \text{V}$
	Input Signal	Servo OFF
	Output Signal	Position, Speed, Current, Position error, Alarm, 90% Load warning
Function		Over heating
		Over positioning
	Protection	Over current
		Sensor error
		Power source voltage
		Alarm, 90% Load warning
Ambient Temperature Range		0°C to +50°C
Dimension		101.6 x 66.5 x 30.8 mm
Weight		90g (with heat sink)

Our Galvanometer Optical Scanner Servo Drivers (GVD Series) have two options in control system: P Control and PI Control Systems. Please read the following descriptions of the control systems and select one according to the application.

P Control:

This control will output signal which is proportional to the differential by comparing position feedback and command signal. The scanner responds fast and settles position quickly because servo closed loop band becomes high by not integrate the time. In case of distortion or friction, a position error may occur against the command.

PI Control:

This control will output signal which is proportional to the differential by comparing position feedback and command signal, and integrate the time of differential. Therefore, it is possible to maintain a stationary state (a state with extremely small position error) regardless of distortion or friction.

This integration provides very high position repeatability.

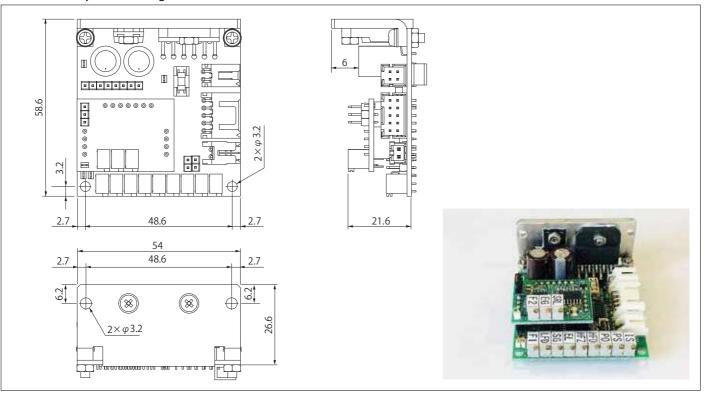
Please select P Control if you are focusing on high speed of settling time, or PI control for high position repeatability.

Driver

GVD2

External Layout Drawing

(Unit: mm)



Specifications

Model		GVD2 - ***** - **
	Power Voltage	\pm 15V to \pm 30V
ower	Maximum Operating Current	2.5A RMS
	Peak Current	1A
ommand Signal Input	Voltage (Differential)	± 3V /± 5V /± 10V
ommuna signarmpat	Input Impedance	$20k\Omega$ (At differential input)
onitor Output	Position Output	± 1.5V / ± 2.5V / ± 5V
	Input Signal	Servo OFF
	Output Signal	Position, Speed, Current, Ready Position error
unction		Over heating
	Duncho ati a sa	Over positioning
	Protection	Over current
		Sensor error
Ambient Temperature Range		0°C to +50°C
Dimension		58.6 x 54 x 31.6 mm
Weight		55g (with heat sink)

Our Galvanometer Optical Scanner Servo Drivers (GVD Series) have two options in control system: P Control and PI Control Systems. Please read the following description of the control systems and select one according to the application.

P Control:

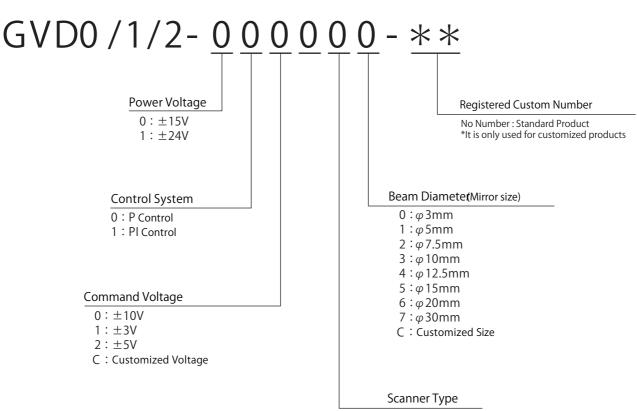
This control will output signal which is proportional to the differential by comparing position feedback and command signal. The scanner responds fast and settles position quickly because servo closed loop band becomes high by not integrate the time. In case of distortion or friction, a position error may occur against the command.

PI Control

This control will output signal which is proportional to the differential by comparing position feedback and command signal, and integrate the time of differential. Therefore, it is possible to maintain a stationary state (a state with extremely small position error) regardless of distortion or friction. This integration provides very high position repeatability.

Please select P Control if you are focusing on high speed of settling time, or PI control for high position repeatability.

Model Number



Mechanical Angle

$0:\pm10^{\circ}$	Bumpers set for	±10° scanning		
1:±5°	Bumpers set for	±5° scanning		
$2:\pm7.5^{\circ}$	Bumpers set for	±7.5° scanning		
$3:\pm 12.5^{\circ}$	Bumpers set for	±12.5° scanning		
4:±15°	Bumpers set for	±15° scanning		
5: ±20°	Bumpers set for	±20° scanning		
C: Customized / Bumpers set for customized angle				

0:0930S 1:0930L 2:1445S 3:1445L 4:2260 5:2280 6:2510

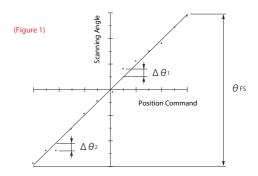
Terms and Definitions

• Non-Linearity (Figure 1)

This is a ratio of error against ideal scanning angle.

Measured the angle between each command to find approximated linearity. Then it is calculated by setting full-scale value of the approximate value as the denominator and the peak value of the difference from the approximate value as the numerator.

Non-Linearity =
$$\frac{|\Delta \theta + | + |\Delta \theta + |}{\theta_{FS}} \times 100 (\%)$$



• Offset drift (Figure 2)

This is the amount of change in offset due to temperature.

Fixed the scanning angle at 0°. Then it is calculated by measuring the amount of position change when the ambient temperature is changed from 10 to 50 ° C.

• Gain drift (Figure 3)

This is the amount of change in gain due to temperature.

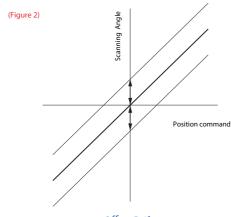
It is calculated by measuring the amount of position change when the ambient temperature is changed from 10 to 50 $^{\circ}$ C at the maximum scanning angle of \pm n $^{\circ}$.

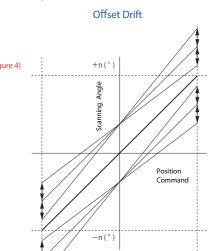
• Thermal drift (Figure 4)

This is the amount of maximum position change by combining offset drift and gain drift.

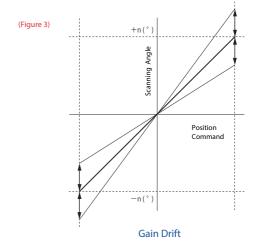
• Step response time (Figure 5)

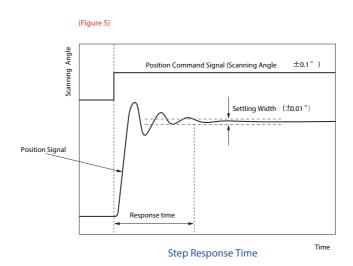
This is the amount of time from the start of scanning to the mirror is settled to the final position after the position command signal is input. *The catalog value is stated as the response time until the scanning angle becomes \pm 0.1 ° and the settling width becomes \pm 0.01 °.





Thermal Drift (Offset Drift + Gain Drift)





Cautions for Handling

Motor, Gearhead, Encoder, Driver, and accessories are precision-machined products and it is assumed that all the cautions and warnings listed below are correctly understood and handled.

Please do not install, operate, maintain or inspect the product until you have a full knowledge on the product, safety information and cautions.

[Caution when Unpacking]

• When you received the product, please check the package for damage and if it is the product you ordered.

[Cautions for Handling]

- 1. Be sure to check the wiring before turning on the power. Failure to follow this caution may result in mechanical damage and/or operation error.
- 2. The cables or lead wires should not be damaged, stressed excessively, loaded heavily, or pinched. Failure to follow this causion may result in malfuncition and/or the products would not operate correctly.
- 3. Since they are small precision products, there are many parts where strength is secured by adhesion. Please handle with care such as do not apply impact or stress to the joints of the gear and encoder. Failure to follow this caution may result in injury and/or malfunction.
- 4. Please do not apply impact or radial load to the shaft. Also please do not apply thrust load that exceeds the specified value. Failure to follow this caution may result in malfunction.
- 5. Hall sensor and encoder include semiconductor components. Please process the lead wire in an anti-static environment.
- 6. When installing the product, please use the specified number of screws by the torque specified in JIS. Please select the screws according to the dimensions shown in the external layout drawings. Failure to follow this caution, such as screws are too long or fixing torque excessive, may result in a malfunction for mechanical parts inside may be deformed or destroyed.
- 7. Please do not use or store the product in an environment subject to corrosive gas or any other hazardous gas. Also, please keep dust, water or oil out of the product.
- 8. If smoke, abnormal heat generation, strange odor, abnormal noise, abnormal vibration, etc. occur, please stop operating immediately and turn off the power.

[Product Warranty]

- 1. Duration of this warranty is one year from the date of delivery. If the customer discovered a defect in material and workmanship within this period, we will repair the product for free only if the customer carry it in or return it to our company address by customer's expense.

 Please note that it would take several days to repair.
- 2. For the defect caused by "misuse" or "mishandling" by any party, or the defect caused later than one year from the date of delivery, the customer is responsible for repairing charges. We will repair the product only if the customer carry it in to our company address or the customer is responsible to all shipping charges.
- 3. We are not liable to the damages caused while in transit. Please pack the product with sufficient cushioning materials to prevent external vibration.

[Other]

Information listed above is subject to change without notice.
 For further information, please contact our sales representatives or our authorized distributors.

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Product Lineup















Coreless DC motors

Brushless motors

AC servomotors

Linear actuators

Galvanometer optical scanners

Gearheads

Tachometer Generator/

■ Application for Solution

Please visit our website for more details.

https://ccj.citizen.co.jp/case

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^{*}Technical data and products are subject to change without prior notice. For further information, please contact our sales representatives or authorized distributors.